

D4011-1 CLAMP, SHORT

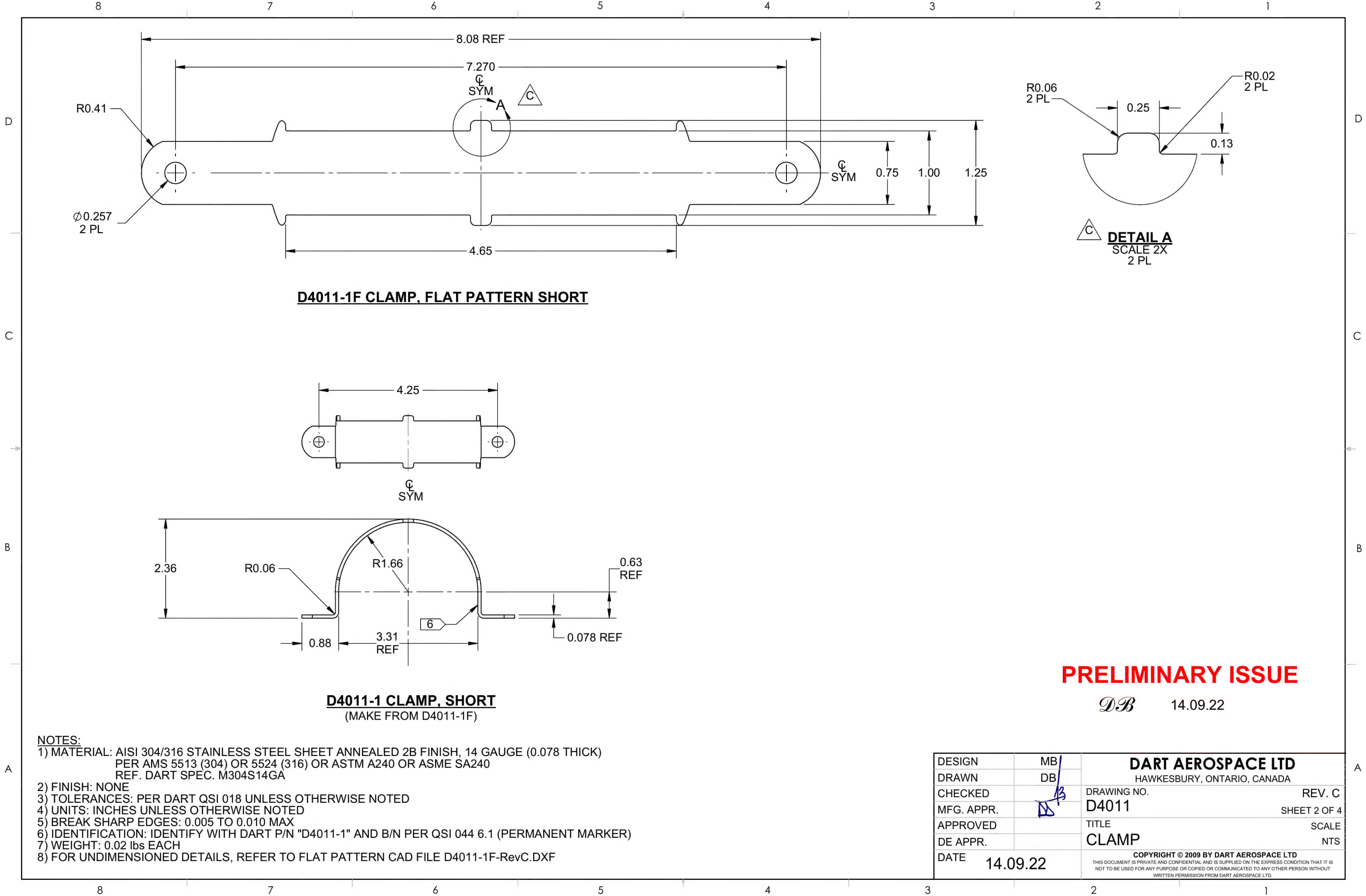
D4011-3 CLAMP, LONG

D4011-5 CLAMP, SHORT (OEM)

PRELIMINARY ISSUE

DB 14.09.22

| | | | |
|------------|----------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| C | ADD CUSHION RETENTION DETAILS TO -1/-3/-5 CLAMPS REASON: PAR 14-331, NCR 14-3521 | DB | 14.09.22 |
| B | SHORTEN HEIGHT OF -1/-3 CLAMPS BY 0.125; ADDED -5. REASON: PROVIDE MORE CLEARANCE UPON INSTALLATION ON OEM SKIDTUBES | MB | 09.11.11 |
| A | NEW ISSUE | MB | 09.10.21 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | MB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | DB | | |
| CHECKED | <i>DB</i> | DRAWING NO. | REV. C |
| MFG. APPR. | <i>DB</i> | D4011 | SHEET 1 OF 4 |
| APPROVED | | TITLE | SCALE |
| DE APPR. | | CLAMP | NTS |
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D4011-1F CLAMP, FLAT PATTERN SHORT

D4011-1 CLAMP, SHORT
(MAKE FROM D4011-1F)

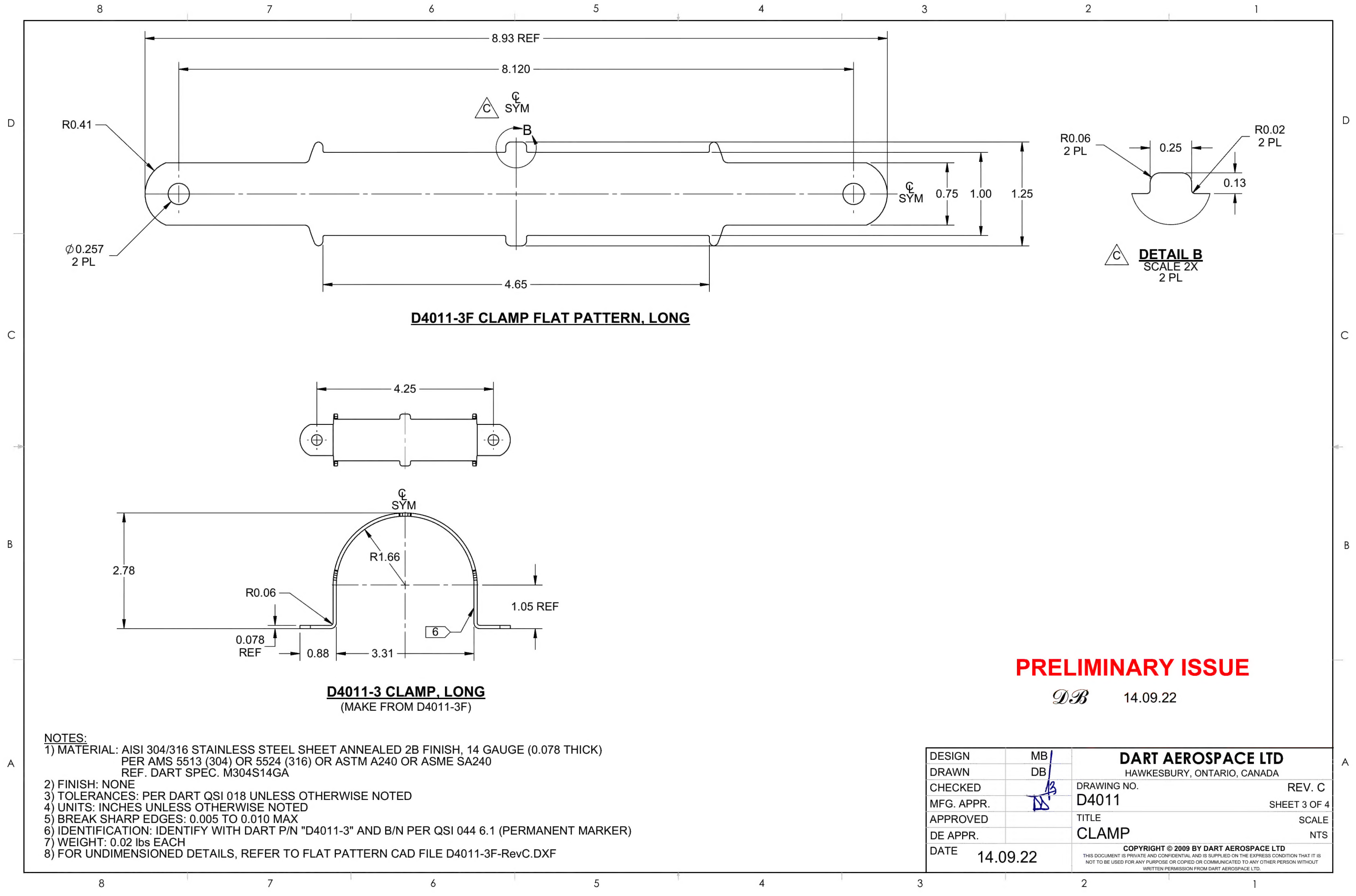
PRELIMINARY ISSUE

DB

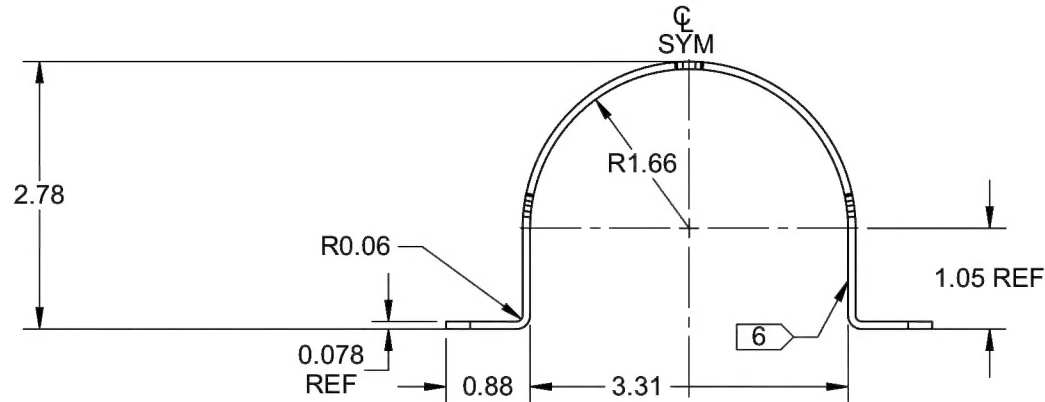
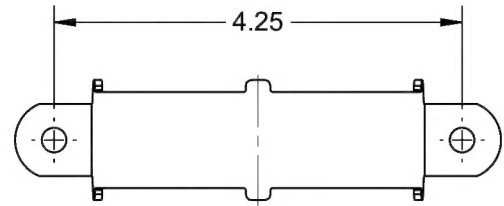
14.09.22

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 14 GAUGE (0.078 THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S14GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4011-1" AND B/N PER QSI 044 6.1 (PERMANENT MARKER)
 - 7) WEIGHT: 0.02 lbs EACH
 - 8) FOR UNDIMENSIONED DETAILS, REFER TO FLAT PATTERN CAD FILE D4011-1F-RevC.DXF

| | | | |
|------------|-----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|
| DESIGN | MB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | DB | | |
| CHECKED | <i>DB</i> | DRAWING NO. D4011 | REV. C SHEET 2 OF 4 |
| MFG. APPR. | <i>DB</i> | TITLE CLAMP | SCALE NTS |
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| DE APPR. | | | |
| DATE | 14.09.22 | | |



D4011-3F CLAMP FLAT PATTERN, LONG



D4011-3 CLAMP, LONG
(MAKE FROM D4011-3F)

PRELIMINARY ISSUE

DB 14.09.22

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 14 GAUGE (0.078 THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S14GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4011-3" AND B/N PER QSI 044 6.1 (PERMANENT MARKER)
 - 7) WEIGHT: 0.02 lbs EACH
 - 8) FOR UNDIMENSIONED DETAILS, REFER TO FLAT PATTERN CAD FILE D4011-3F-RevC.DXF

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|------------|-----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|
| DESIGN | MB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | DB | | |
| CHECKED | <i>DB</i> | DRAWING NO. D4011 | REV. C SHEET 3 OF 4 |
| MFG. APPR. | | TITLE CLAMP | SCALE NTS |
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| DE APPR. | | | |
| DATE | 14.09.22 | | |

